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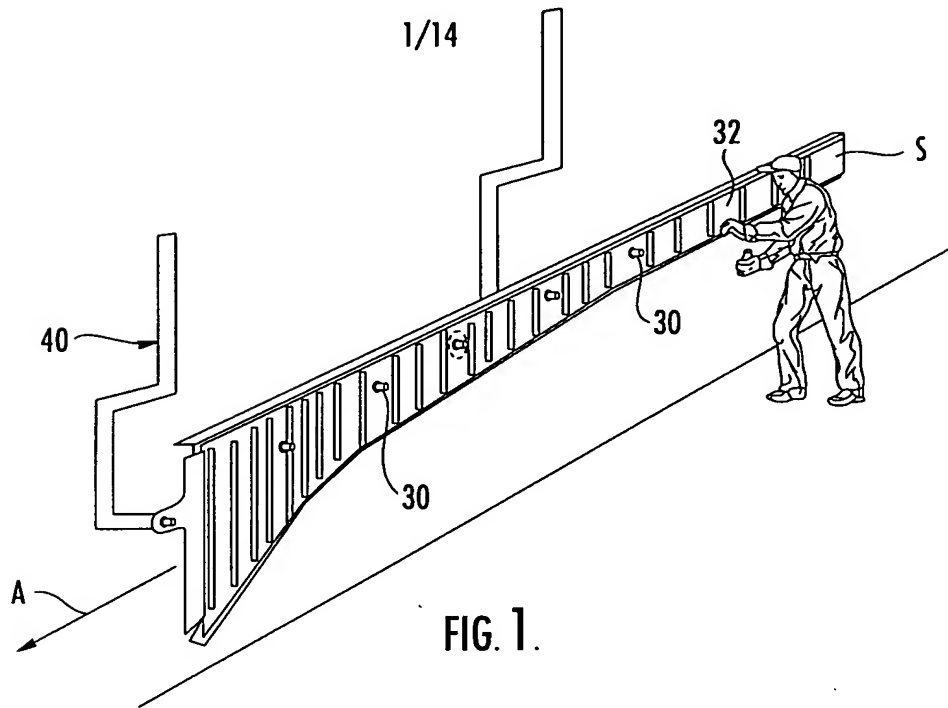


FIG. 1.

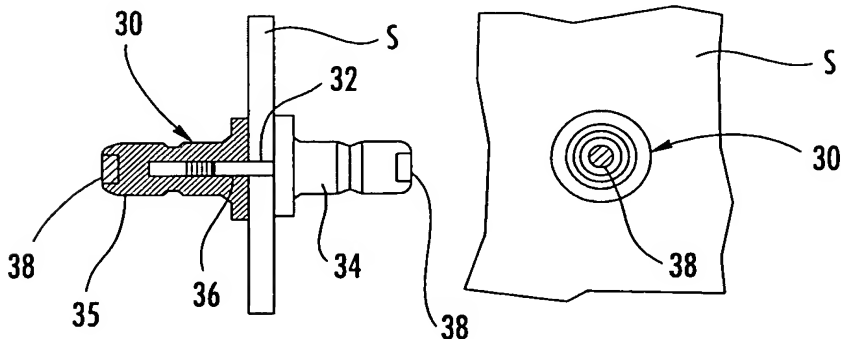


FIG. 2.

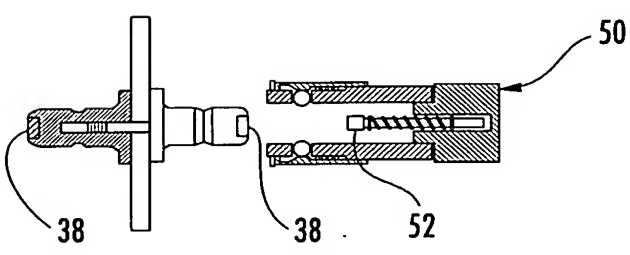


FIG. 3A.

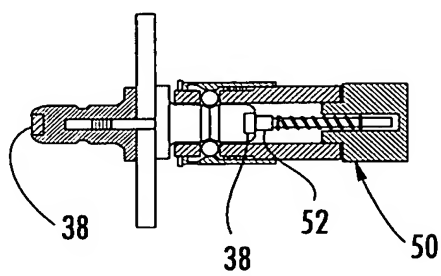


FIG. 3B.



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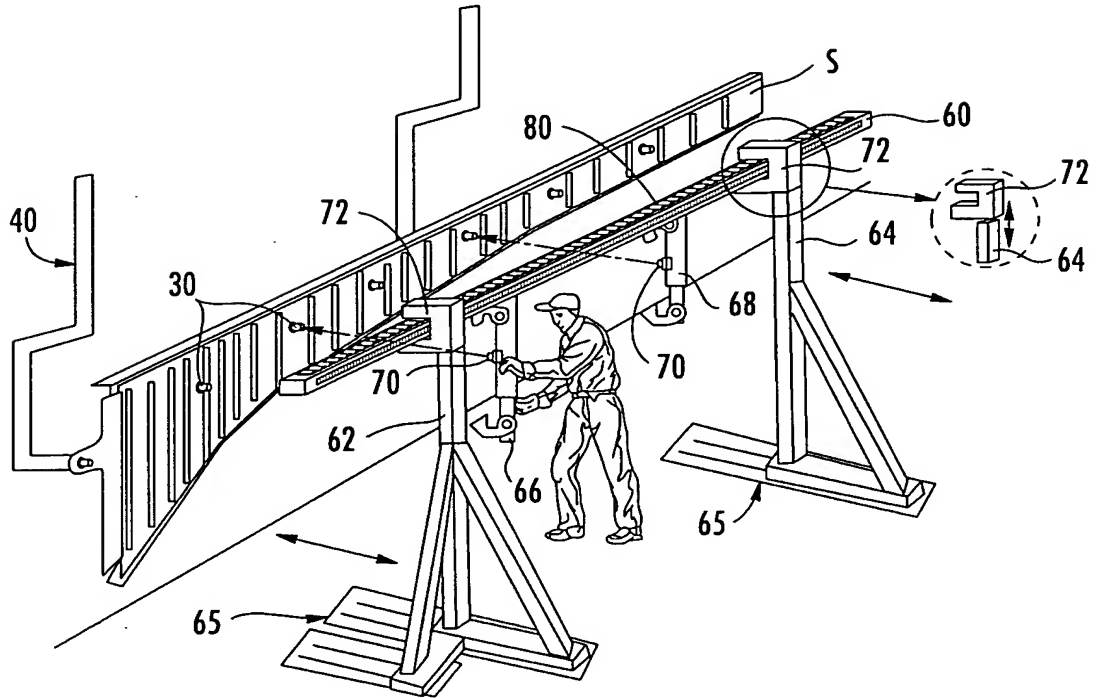


FIG. 4.

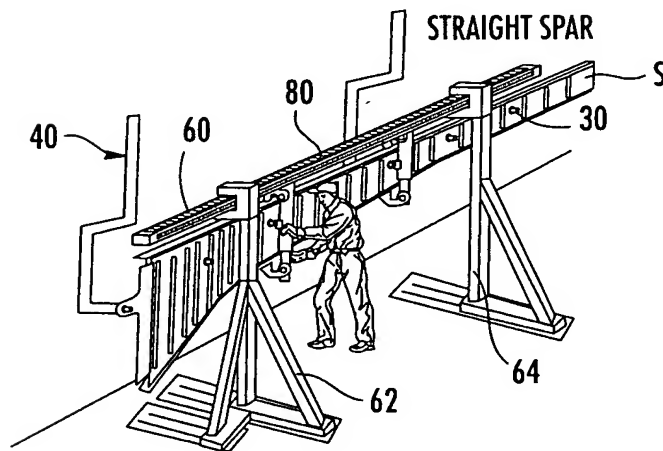
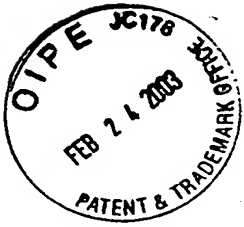


FIG. 5.



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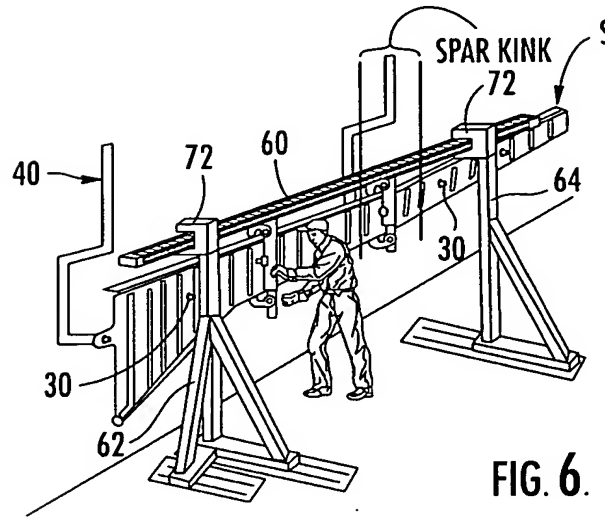


FIG. 6.

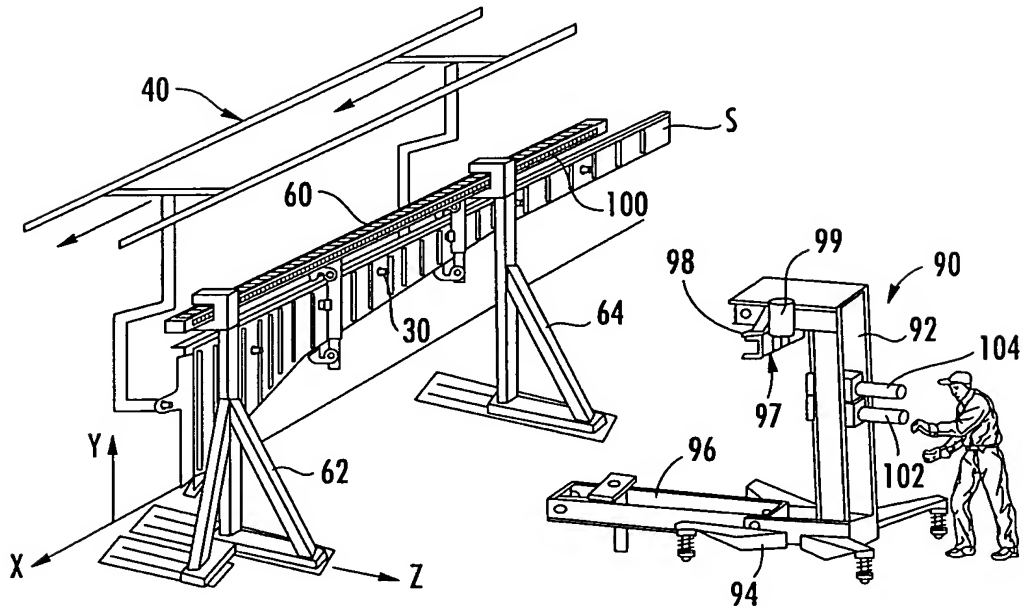
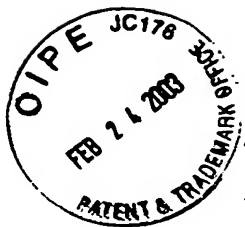


FIG. 7.



Title: MANUFACTURING SYSTEM FOR AIRCRAFT
STRUCTURES AND OTHER LARGE STRUCTURES

Inventor(s): Laurence Hazlehurst, et al.

Application No. 10/004,060

Atty Dkt No: 038190/207407

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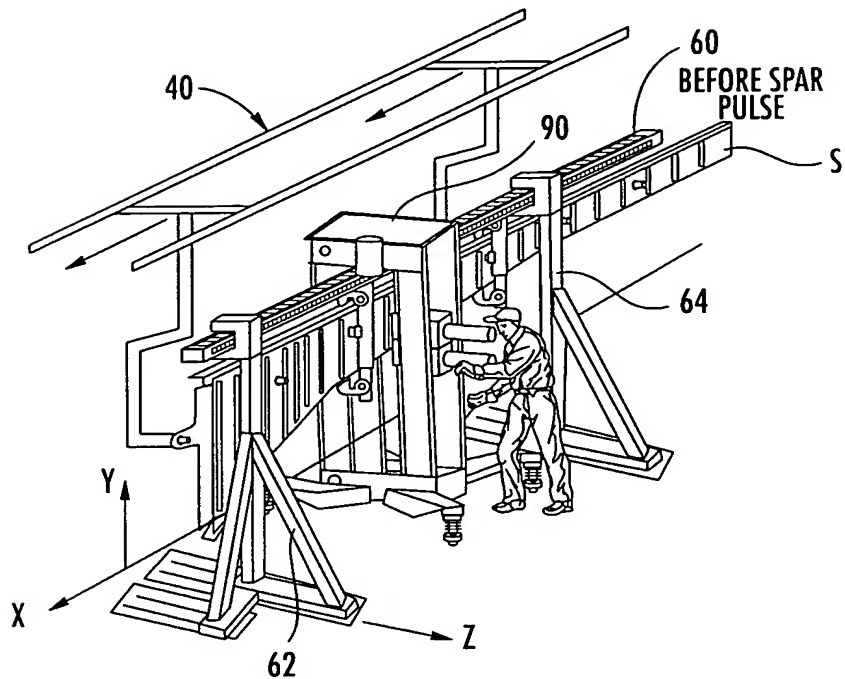


FIG. 8.

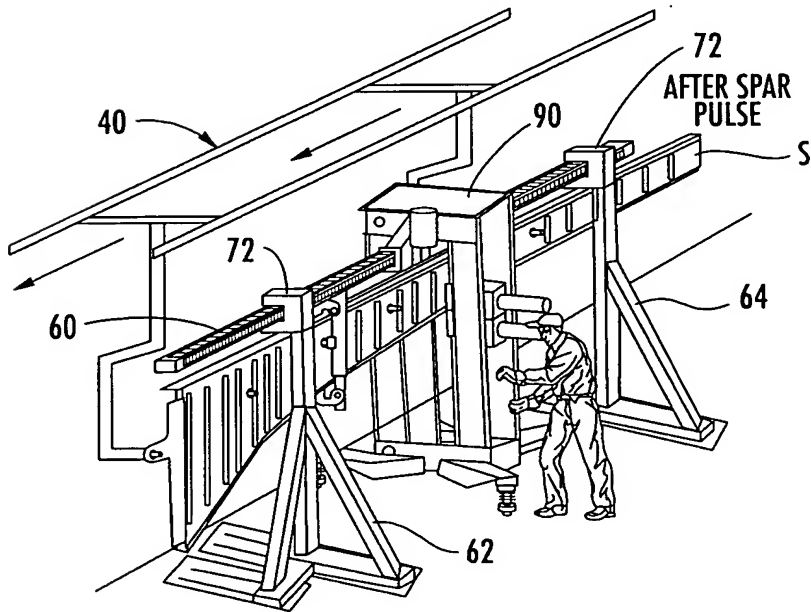


FIG. 9.

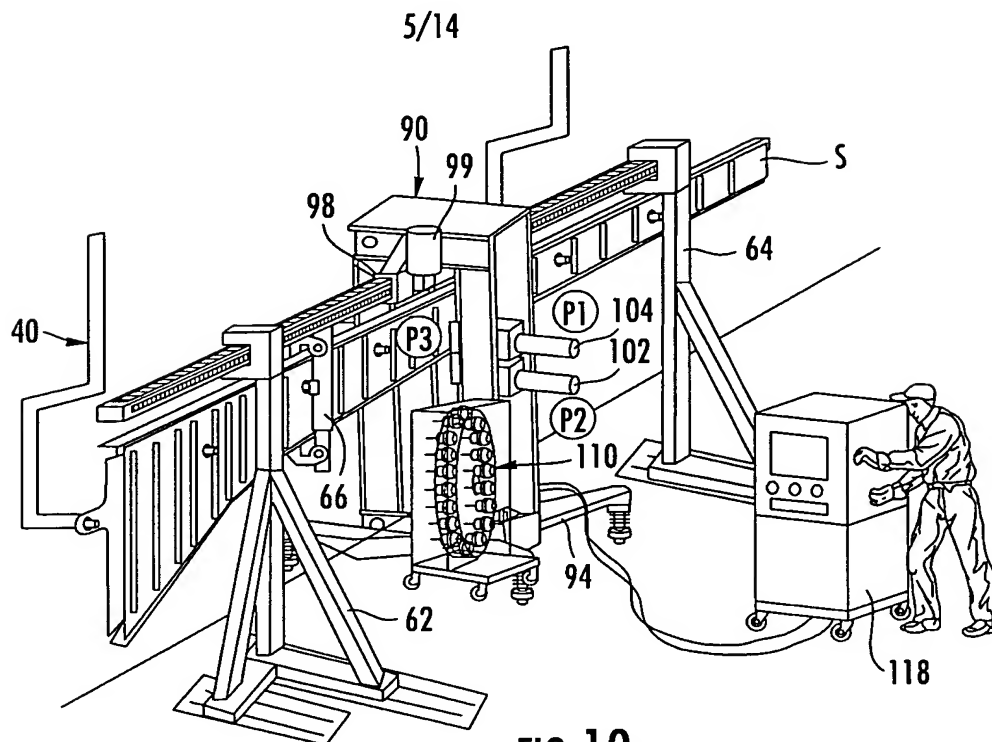


FIG. 10.

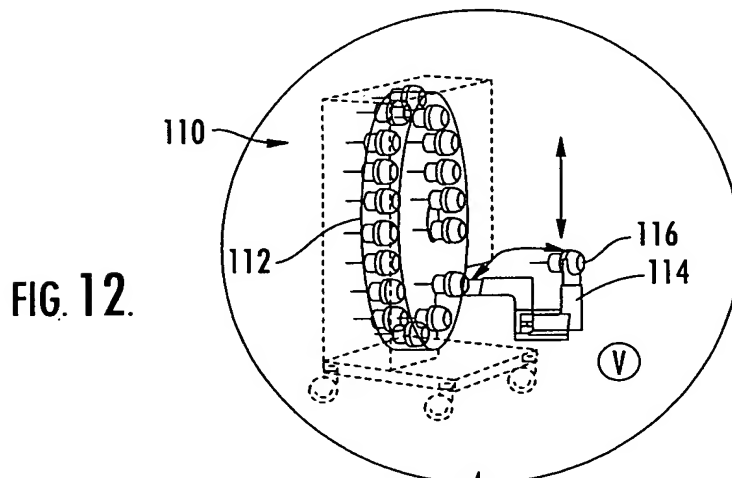


FIG. 12.

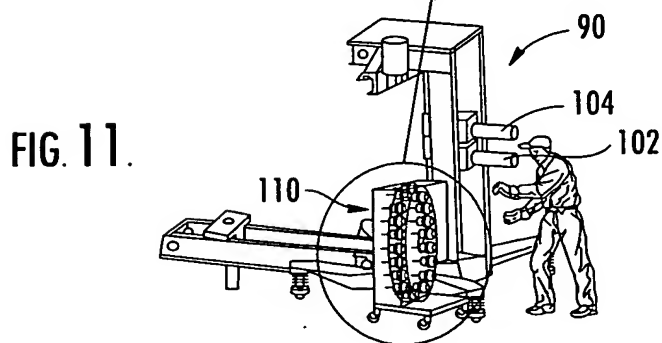
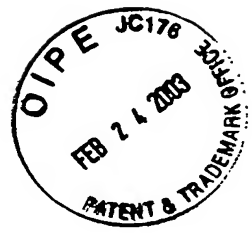


FIG. 11.



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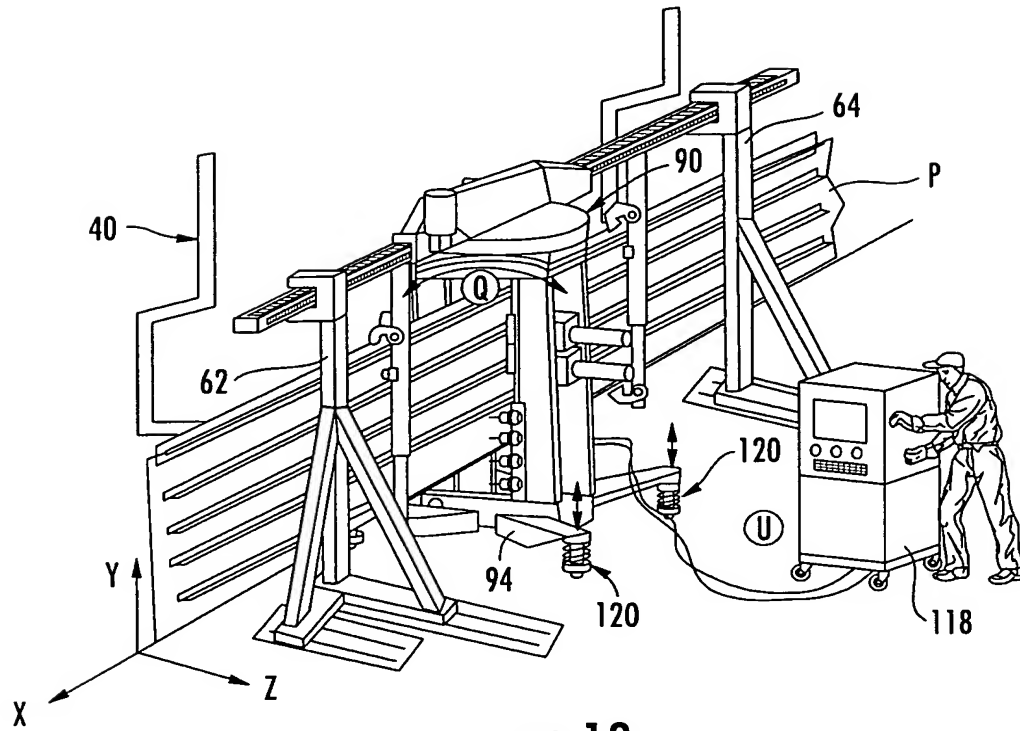


FIG. 13.

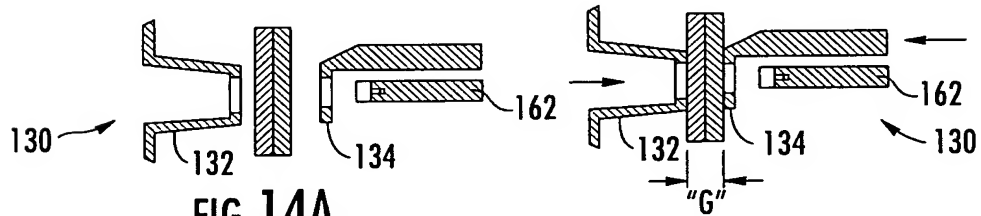


FIG. 14A.

FIG. 14B.

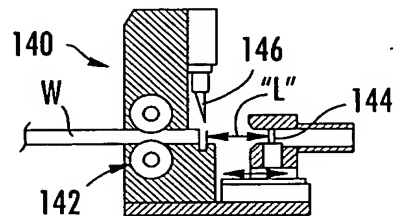


FIG. 14C.

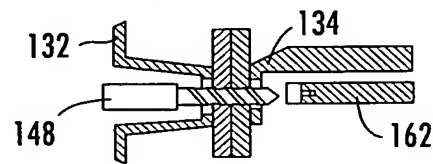
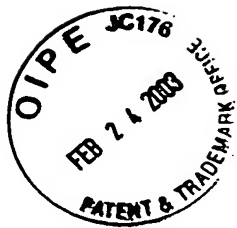


FIG. 14D.



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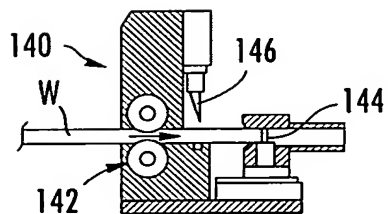


FIG. 14E.

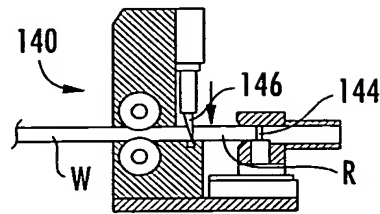


FIG. 14F.

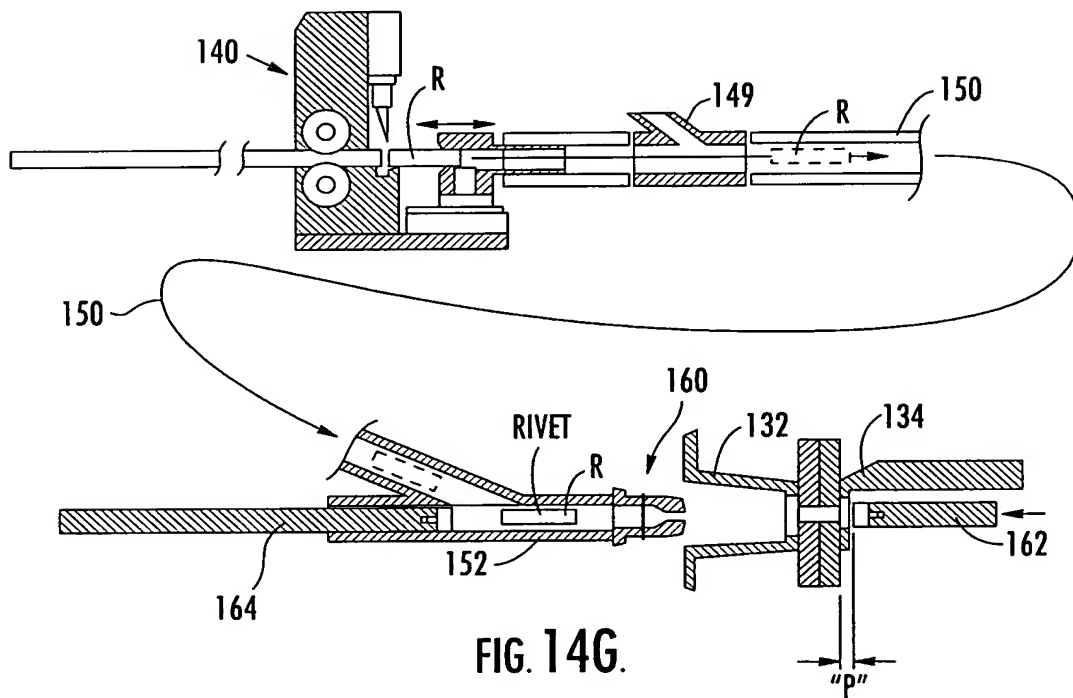
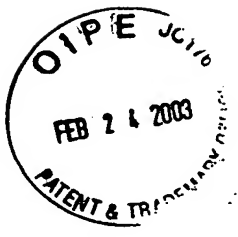


FIG. 14G.



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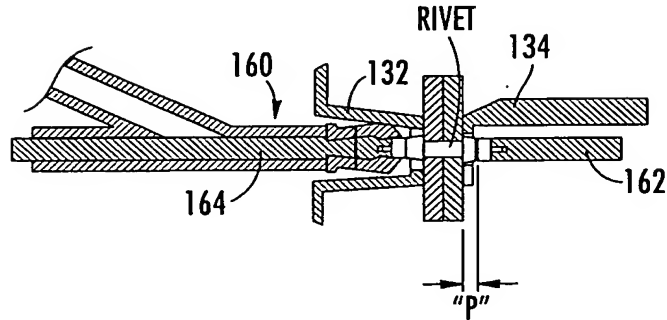


FIG. 14H.

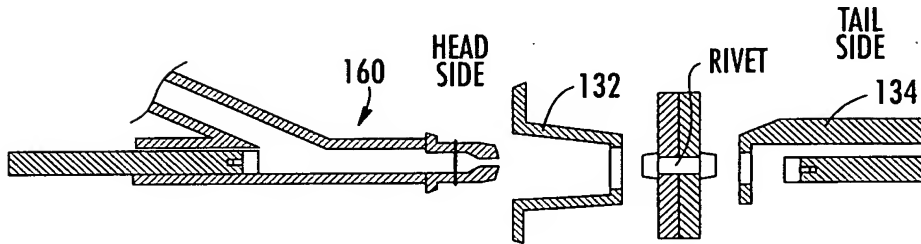


FIG. 14I.

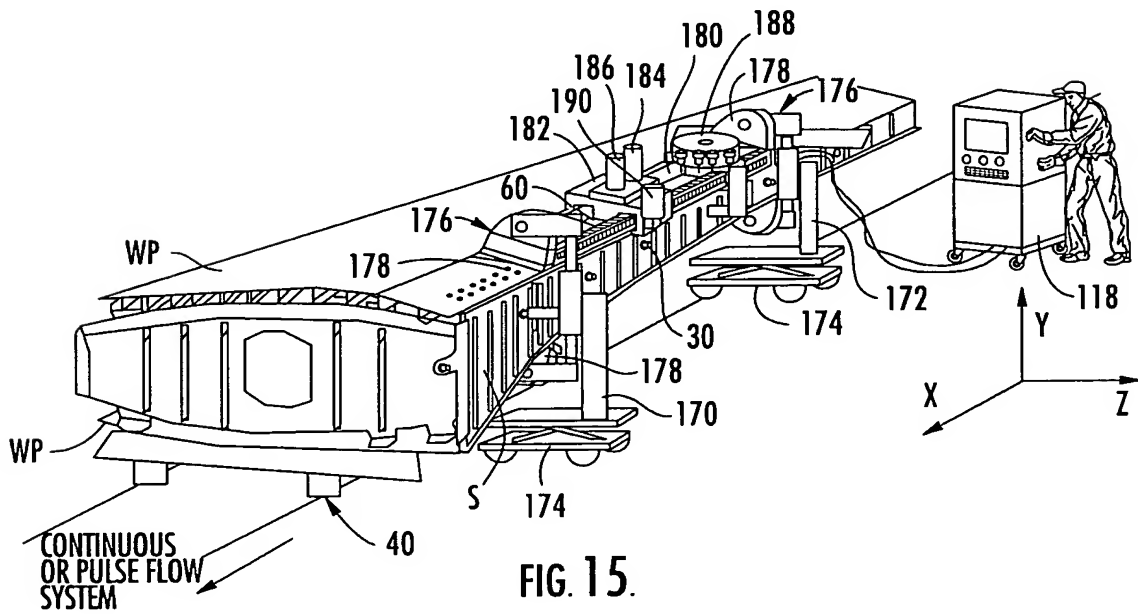
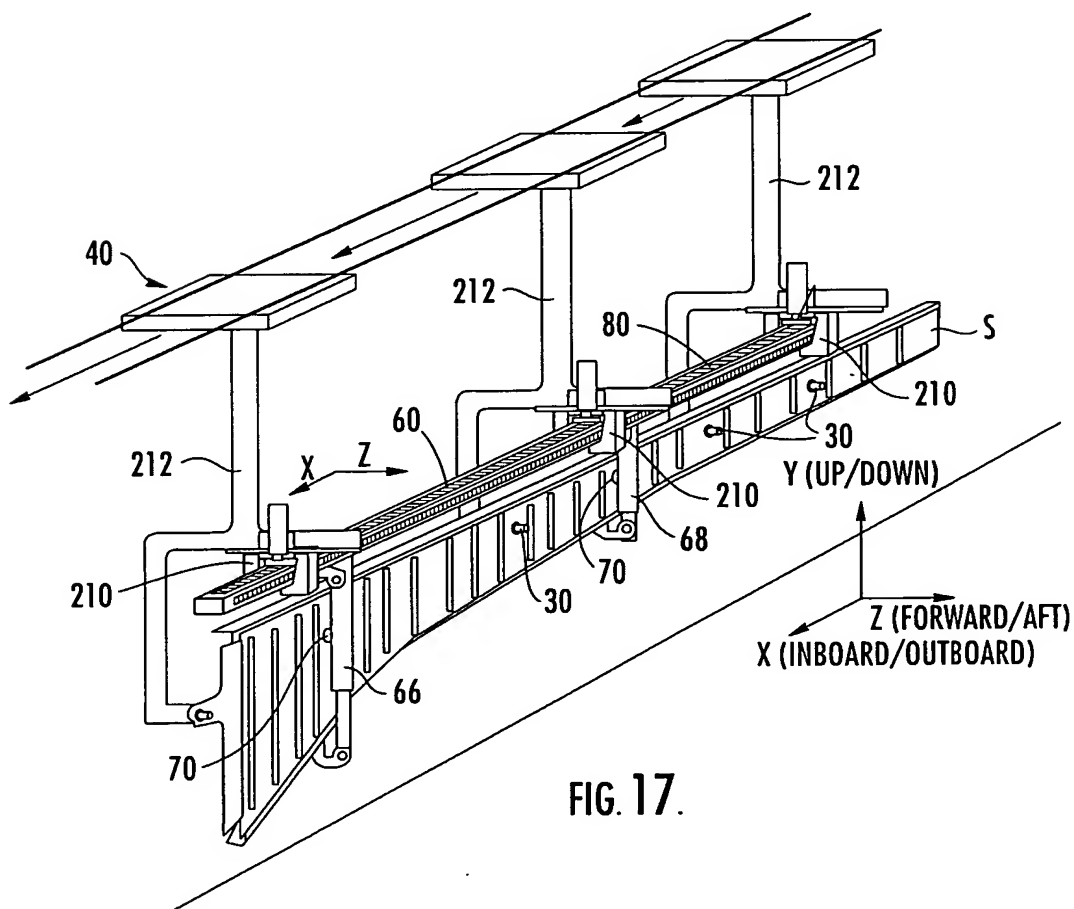
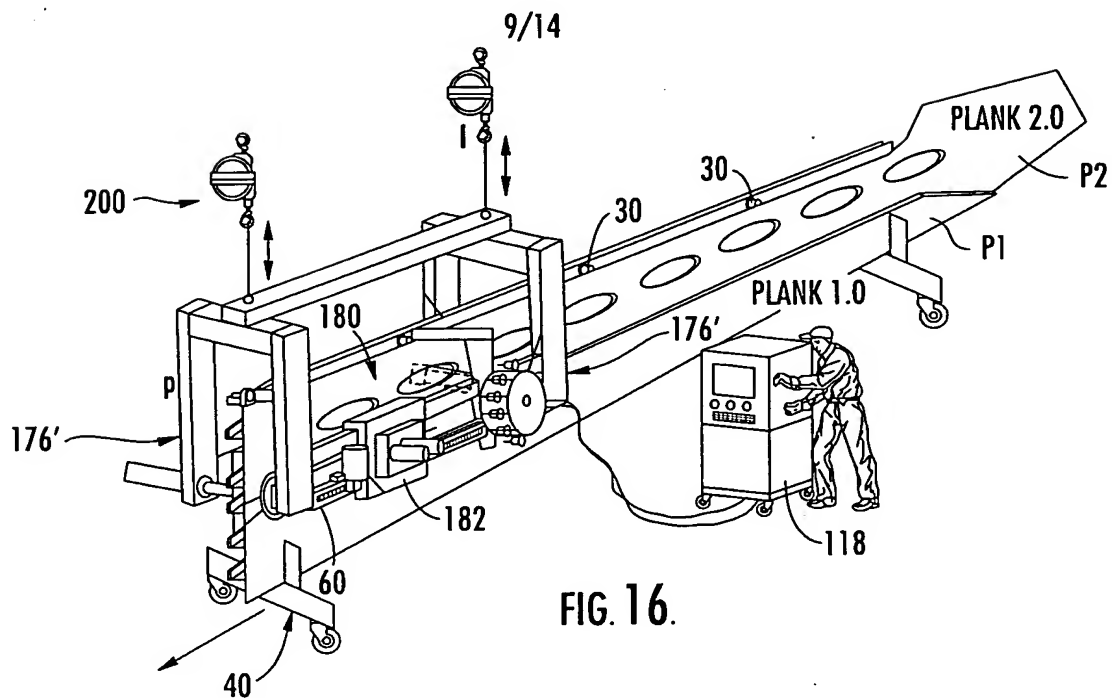
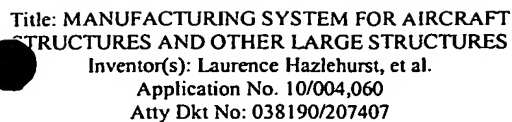


FIG. 15.





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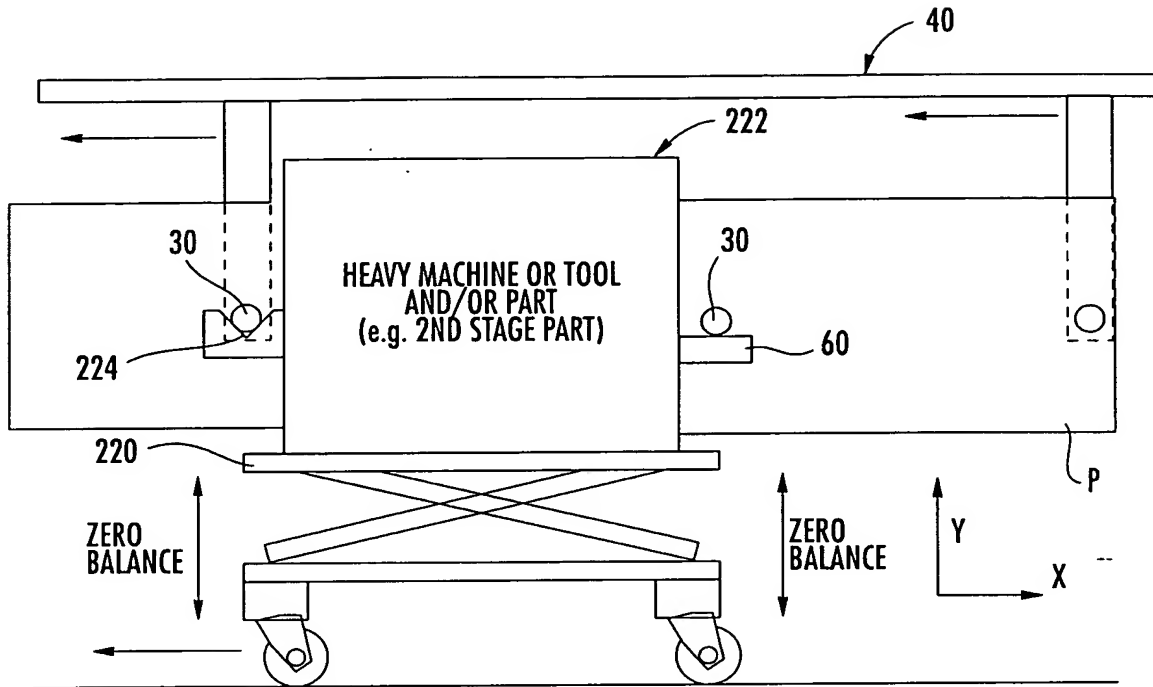


FIG. 18.

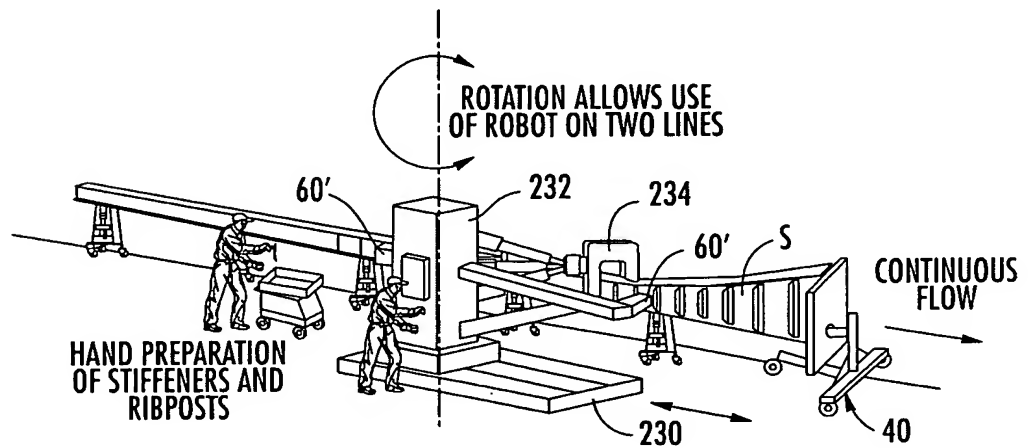


FIG. 19.



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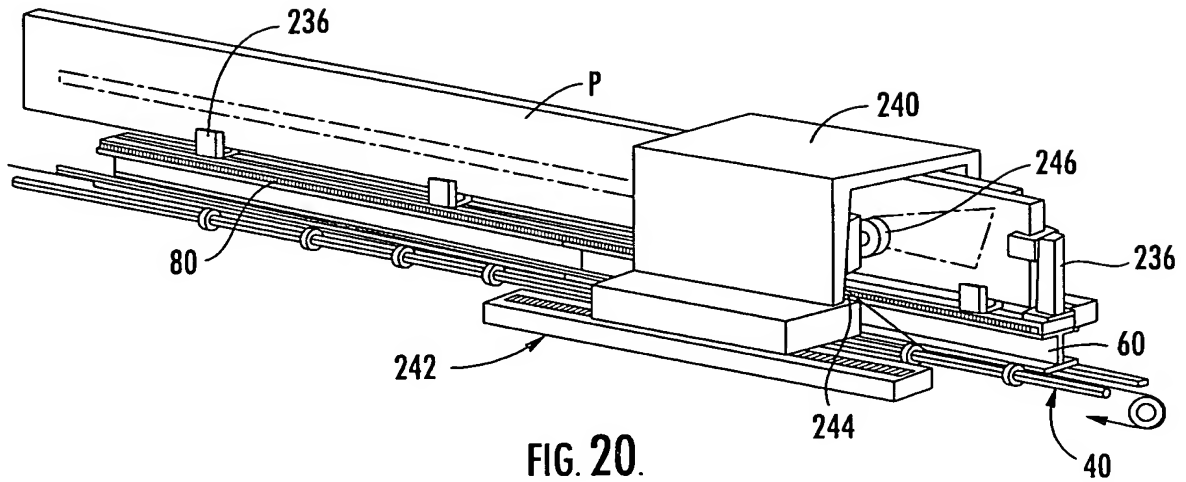


FIG. 20.

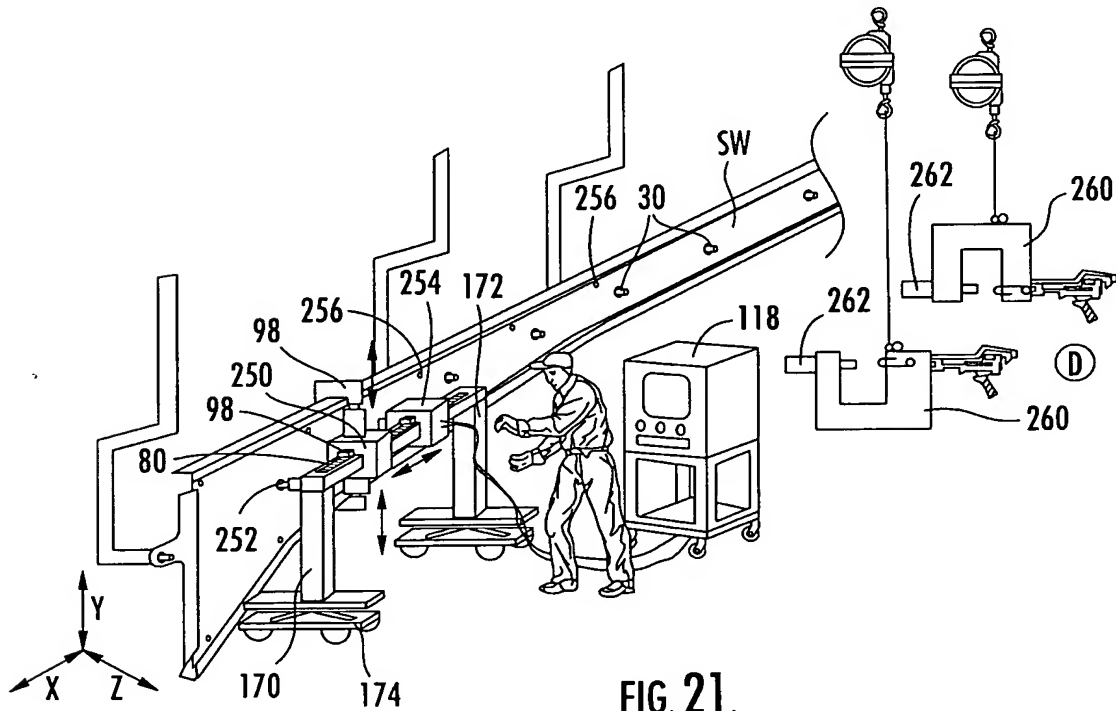
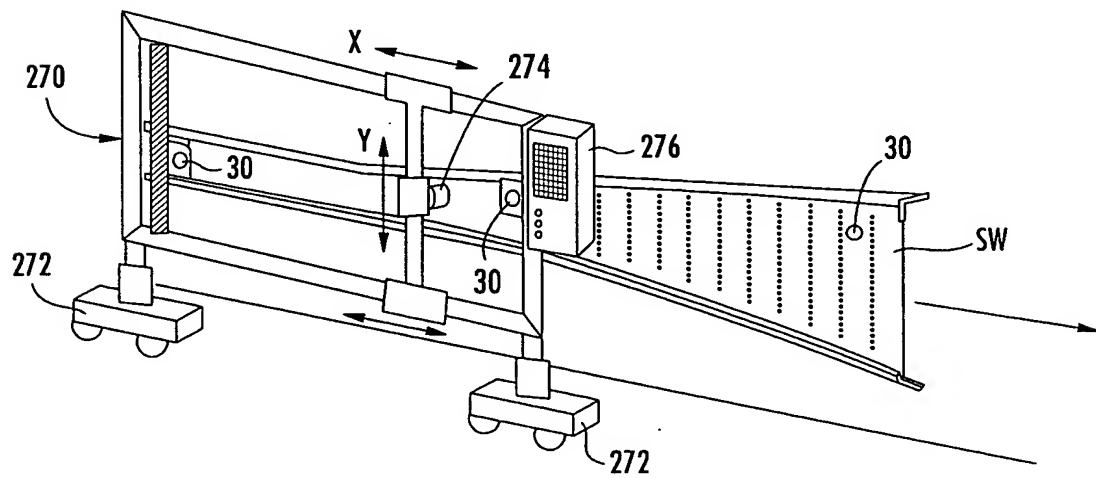
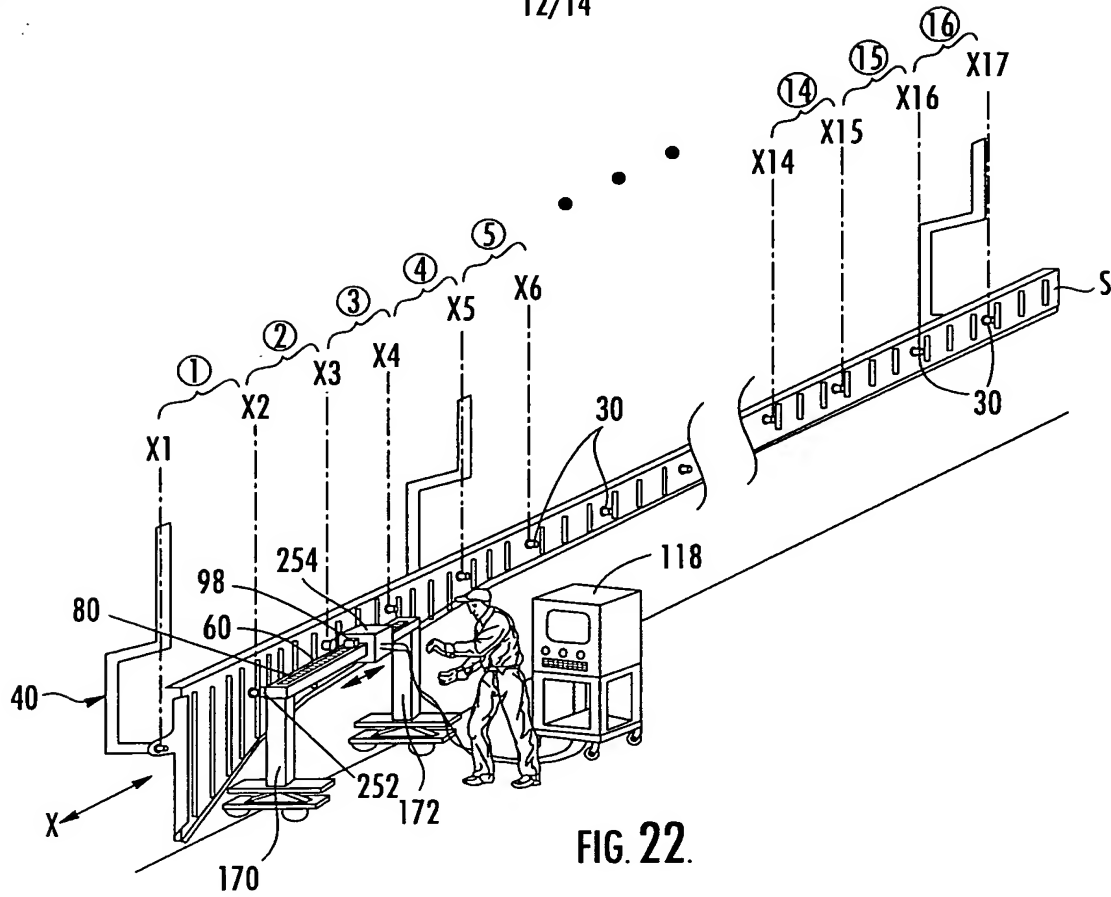


FIG. 21.

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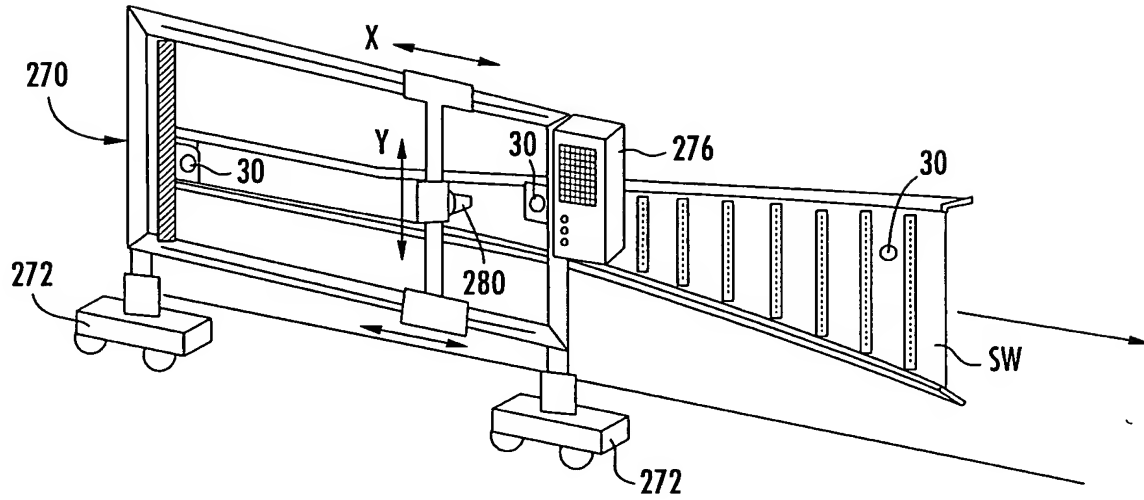


FIG. 24.

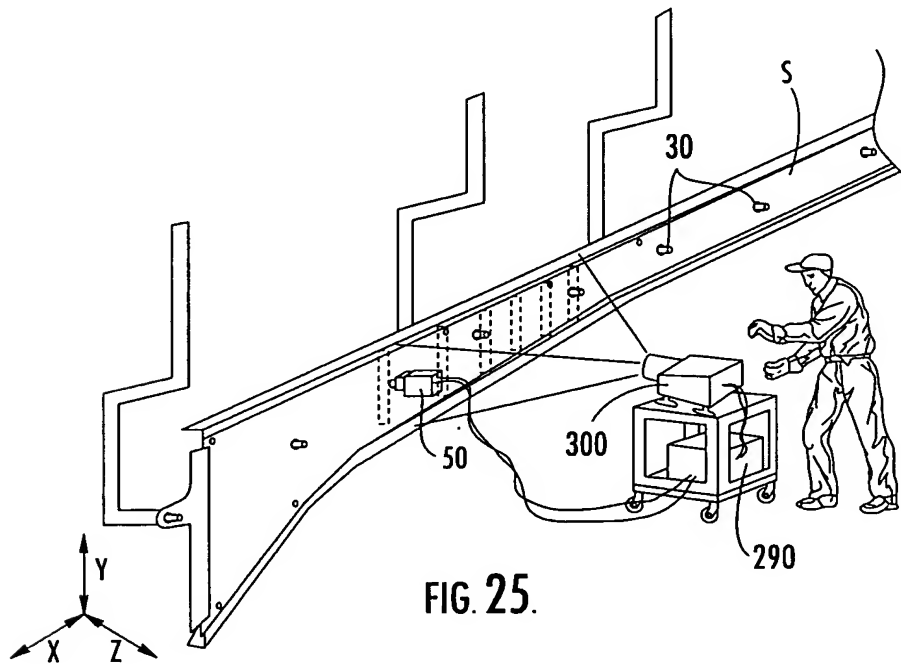


FIG. 25.



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